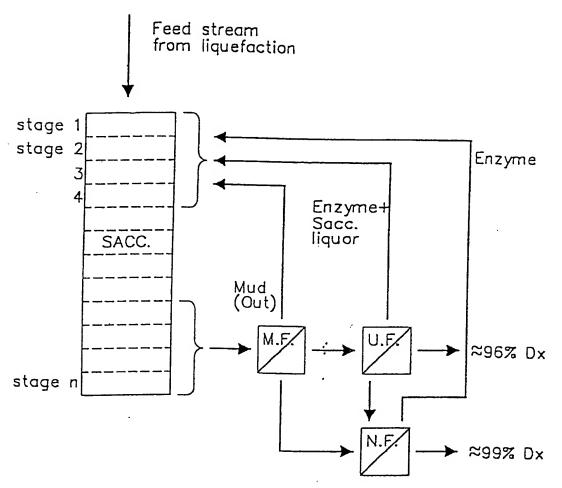


SACC. = Saccharification

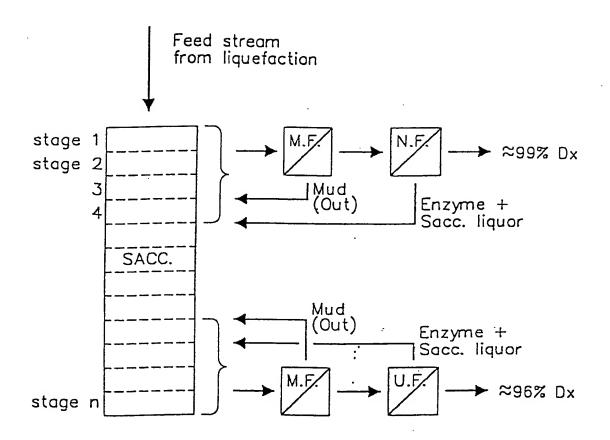
U.F. = Ultra filtration

Fig. 1



SACC. = Saccharification
M.F. = Micro filtration
U.F. = Ultra filtration
N.F. = Nano filtration

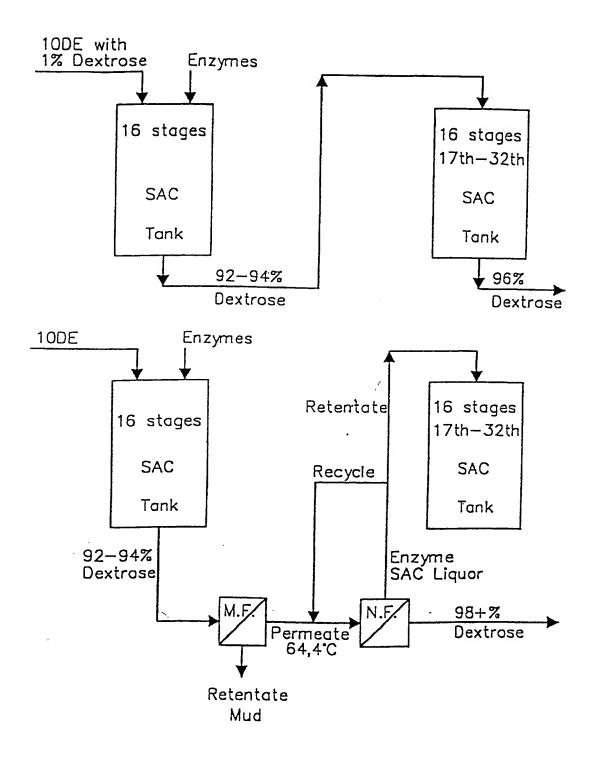
Fig. 2



SACC. = Saccharification
M.F. = Micro filtration
U.F. = Ultra filtration
N.F. = Nano filtration

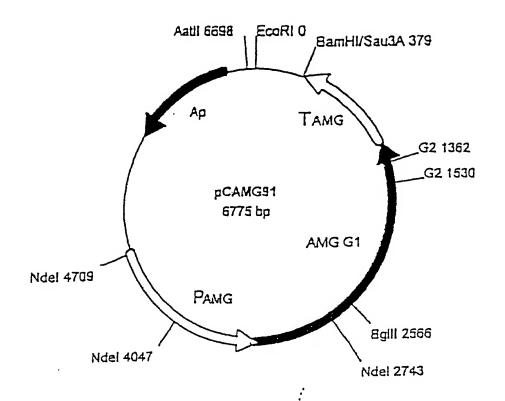
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Fig. 3



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Fig. 4



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FIG. 5